

Work Order ID 126794 -1

Tuesday, November 25, 2014 2:50:24 PM

\*126794\*

Nov. 28<sup>th</sup> if possible  
Page 1

Item ID: D139-799-013

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Cargo Door Fwd Opening Fits LH or RH

Stop \*NS2\*

Start Date: 11/25/2014 Start Qty: 8.00

Cust Item ID:

Required Date: 11/28/2014 Req'd Qty: 8.00

Customer:

Reference:

Approvals: Process Plan:                      Date: 11-11-25 Tooling:                      Date:                     

Run Start \*NR1\*

QC:                      Date:                      SPC (Y/N):                      Date:                     

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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IIN-D139-799	I
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54

100	Document Control	0.00							
-----	------------------	------	--	--	--	--	--	--	--

\*100\*

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D139-799-013  
CHG006

8

DEC 02 2014

EB

110	Pick Kit	0.00							
-----	----------	------	--	--	--	--	--	--	--

\*110\*

Packaging

Memo

0.00

Packaging

8  
NOV 27 2014

DAS  
06  
9-89

DAS  
46  
9-89

120	QC4- 100% Inspect kits for completeness	0.00							
-----	---	------	--	--	--	--	--	--	--

\*120\*

QC

Memo

0.00

Quality Control

8

DEC 02 2014

EB



**Work Order ID 126794****\*126794\***

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Tuesday, November 25, 2014 2:50:24 PM

Item ID: D139-799-013

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014 Start Qty: 8.00

**\*8\***

Cust Item ID:

Required Date: 11/28/2014 Req'd Qty: 8.00

**\*8\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

**\*130\***

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D139-799-013

Location: 019

PPP rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

8

DAS  
56  
3-59

DEC 02 2014

MLJ 14-12-02

MF  
14-12-02



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Work Order ID: 126794

**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:JLM IPP REV:B  
 AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD  
 IPP REV:C AS PER DSI9567 revA 11.10.17 DD VERF:EC IPP  
 REV:D 12.01.19 per iin rev.f ecn 12-507 DD verf:EC IPP REV:E  
 12.06.14 per ecn 12-606 DD verf:EC IPP REV:F 13.02.19  
 PER ECN13-507 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4632-1		Manufactured	No			110	Each	18.0000	1	8			
<b>*D4632-1*</b>									**				
Striker Plate	DAS 38 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				97450		2							
				ST119		16							
				123467		16							
D4632-2		Manufactured	No			110	Each	32.0000	1	8			
<b>*D4632-2*</b>									**				
Striker Plate	DAS 38 9-89			<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				97451		2							
				ST119		30							
				123302		30							

DAS  
26  
9-89

DAS  
46  
9-89

DAS  
26  
9-89

DAS  
46  
9-89

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Work Order ID: 126794

**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

MS21042L08

Purchased

No

110

Each

2,048.000

8

64

**\*MS21042L08\***

Nut

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST304

2048

123900

1

125445

250

m127304

99

m127410

44

m128401

883

m128429

69

m129541

102

m130325

600

\*\*

DAS  
46  
9-89

DAS  
28  
9-89

MS24694-S47

Purchased

No

110

Each

88.0000

8

64

**\*MS24694-S47\***

SCREW

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST290

88

m128510

88

\*\*

DAS  
46  
9-89

DAS  
28  
9-89

MS27039-08-07

Purchased

No

110

Each

110.0000

8

64

**\*MS27039-08-07\***

SCREW

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST282

110

122563

12

m128300

9

m130224

89

\*\*

DAS  
46  
9-89

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DAS  
28  
9-89

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Work Order ID: 126794

**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0332J

Purchased

No

110

Each

2,224.000

12

96

**\*NAS1149D0332.J\***

Washer

DAS  
38  
9-89

Location

Loc Qty

Loc Code

CA

33

m129682

33

ST260a

1925

m130325

1925

ST269

266

m128606

14

m128612

227

m129624

25

\*\*

DAS  
46  
9-89

DAS  
28  
9-89

NAS1149DN832J

Purchased

No

110

Each

785.0000

8

64

**\*NAS1149DN832.J\***

Washer

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST260a

145

124555

145

ST270

640

M128948

127

M126319

11

M127255

4

M128429

241

M129499

53

M129541

204

\*\*

DAS  
46  
9-89

DAS  
28  
9-89

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**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D2585 Manufactured No

110 Each

35.0000

1 8

**\*D2585\***

DAS  
38  
9-89

Latch Clamp

\*\*

DAS  
46  
9-89

DAS  
86  
9-89

Location

Loc Qty

Loc Code

ST008

35

108520

1

121867

4

123519

30

D2586 Manufactured No

110 Each

55.0000

1 8

**\*D2586\***

DAS  
38  
9-89

Door Latch

\*\*

DAS  
46  
9-89

DAS  
86  
9-89

Location

Loc Qty

Loc Code

FG

15

100607

2

114985

2

119746

4

83893

5

95760

2

ST482

40

108573

24

113641

5

124208

11

D2621 Manufactured No

110 Each

33.0000

1 8

**\*D2621\***

DAS  
38  
9-89

Latch Plate

\*\*

DAS  
46  
9-89

DAS  
86  
9-89

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Location

Loc Qty

Loc Code

FG

2

88616

2

ST008A

31

108138

3

119046

7

123542

21

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Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D3552-23

Manufactured No

110

Each

21.0000

1 8

**\*D3552-23\***

Door Prop

DAS  
38  
9-89

Location

Loc Qty

Loc Code

FG

5

107728

1

123504

2

124456

2

ST365

16

113462

1

124456

1

124610

9

125839

5

\*\*

DAS  
46  
9-89

DAS  
66  
9-89

D3622-1

Manufactured No

110

Each

52.0000

1 8

**\*D3622-1\***

Ball Stud

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST052

52

123724

12

124028

40

\*\*

DAS  
46  
9-89

DAS  
66  
9-89

D3622-3

Manufactured No

110

Each

27.0000

1 8

**\*D3622-3\***

Ball Stud

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST052

27

108646

4

114882

21

88383

2

\*\*

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DAS  
46  
9-89

DAS  
66  
9-89



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Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4072-1 Manufactured No

110 Each

33.0000

2 16

**\*D4072-1\***

Airframe Hinge

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST085

33

123236

2

123532

9

124506

12

125853

10

\*\*

DAS  
46  
9-89

DAS  
06  
9-89

NOV 27 2014

D4072-3 Manufactured No

110 Each

42.0000

2 16

**\*D4072-3\***

Airframe Hinge Backing Plate

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST077A

18

124256

18

ST085

24

120641

2

123394

22

\*\*

DAS  
06  
9-89

DAS  
46  
9-89

D4072-5 Manufactured No

110 Each

44.0000

4 32

**\*D4072-5\***

Bushing

DAS  
38  
9-89

Location

Loc Qty

Loc Code

FG

5

105338

1

98569

4

ST085

39

124293

9

125223

30

\*\*

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DAS  
06  
9-89

DAS  
46  
9-89





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Work Order ID: 126794

\*126794\*

Parent Item: D139-799-013

\*D139-799-013\*

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4073-1 Manufactured No

110 Each

35.0000

2 16

\*D4073-1\*

DAS  
38  
9-89

Door Hinge

\*\*

DAS  
46  
9-89  
DAS  
66  
9-89

Location

Loc Qty

Loc Code

FG	8
123481	8
ST085	27
124406	7
125356	10
125826	10

D4073-3 Manufactured No

110 Each

37.0000

2 16

\*D4073-3\*

DAS  
38  
9-89

Door Hinge Backing Plate

\*\*

DAS  
66  
9-89  
DAS  
46  
9-89

Location

Loc Qty

Loc Code

ST086	37
116896	6
124250	21
125173	10

D4074-1 Manufactured No

110 Each

25.0000

1 8

\*D4074-1\*

DAS  
38  
9-89

Bracket

\*\*

NOV 26 2014

DAS  
66  
9-89

Location

Loc Qty

Loc Code

ST086	25
123453	10
124355	15

5x  
3x

DAS  
46  
9-89

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Work Order ID: 126794

**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4074-3 Manufactured No

**\*D4074-3\***

Channel  
DAS  
38  
9-89

110 Each 18.0000

\*\*

DAS  
06  
9-89

DAS  
46  
9-89

Location	Loc Qty	Loc Code
ST086	18	
108283	1	
117047	1	
123445	16	

D4074-5 Manufactured No

**\*D4074-5\***

Backing-Plate  
DAS  
38  
9-89

110 Each 22.0000

\*\*

DAS  
06  
9-89

DAS  
46  
9-89

Location	Loc Qty	Loc Code
ST086	22	
119440	22	

D4074-7 Manufactured No

**\*D4074-7\***

Striker Plate  
DAS  
38  
9-89

110 Each 26.0000

\*\*

DAS  
06  
9-89

NOV 26 2014

Location	Loc Qty	Loc Code
FG	2	
89406	2	
ST077A	16	
124515	16	
ST086	8	
123535	8	



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Work Order ID: 126794

**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4519-1

Manufactured No

110

Each

40.0000

1 8

**\*D4519-1\***

DAS

38

9-89

Relay Bracket

\*\*

DAS

06

9-89

DAS

46

9-89

NOV 26 2014

Location

Loc Qty

Loc Code

FG

16

102694

5

89041

3

99522

8

ST112

24

123885

22

123933

2

MS21042L3

Purchased

No

110

Each

1,736.000

32 256

**\*MS21042L3\***

DAS

38

9-89

Nut

\*\*

DAS

06

9-89

DAS

46

9-89

NOV 26 2014

Location

Loc Qty

Loc Code

FP001

500

M130922

500

ST305

1236

123900

73

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

256

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Work Order ID: 126794

**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

MS21042L5 Purchased No 110 Each 722.0000 **\*\* 1 8** **DAS 46 9-89** **DAS 86 9-89**

**\*MS21042L5\***  
Nut **DAS 38 9-89**

Location	Loc Qty	Loc Code
ST305	722	
125684	8	
m127304	1	
m127813	489	
m128810	7	
m129472	6	
m130358	211	

MS27039-1-10 Purchased No 110 Each 924.0000 **\*\* 8 64** **DAS 46 9-89** **DAS 86 9-89**

**\*MS27039-1-10\***  
SCREW **DAS 38 9-89**

Location	Loc Qty	Loc Code
ST273A	500	
m130358	500	
ST285	424	
m126474	1	
m128179	1	
m128401	37	
m128635	135	
m129541	250	

MS27039-1-14 Purchased No 110 Each 857.0000 **\*\* 2 16** **DAS 46 9-89** **DAS 86 9-89**

**\*MS27039-1-14\***  
Screw **DAS 38 9-89**

NOV 26 2014

Location	Loc Qty	Loc Code
GA	98	
120449	98	
ST273A	759	
124326	759	

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Work Order ID: 126794

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Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

MS27039-1-16

Purchased

No

110

Each

115.0000

8 64

**\*MS27039-1-16\***

Screw

DAS DAS  
38 3  
9-89 9-LocationLoc QtyLoc Code

ST285

115

125654

1

m128429

1

m130224

113

MS27039-1-17

Purchased

No

110

Each

337.0000

1 8

**\*MS27039-1-17\***

Screw (601.1954)

DAS  
38  
9-89LocationLoc QtyLoc Code

GA

46

120142

46

ST273A

150

m127831

150

ST285

141

124326

1

m127305

140

NAS1149D0363J

Purchased

No

110

Each

1,751.000

18 144

**\*NAS1149D0363J\***

Washer

DAS  
38  
9-89LocationLoc QtyLoc Code

GA

7

124392

7

ST260a

600

m130799

600

ST269

167

m123441

5

m130358

162

ST510a

977

m128429

977

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**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0663J

Purchased

No

110

Each

515.0000

1 8

**\*NAS1149D0663J\***

Washer

DAS  
38  
9-89LocationLoc QtyLoc Code

ST269

515

123265

4

M126284

3

M126334

421

M127813

35

M127916

12

M128818

37

M129913

3

\*\*

DAS  
06  
9-89DAS  
46  
9-89

NAS1515H5L

Purchased

No

110

Each

211.0000

4 32

**\*NAS1515H5L\***

Washer

DAS  
38  
9-89LocationLoc QtyLoc Code

FG

40

103691

40

ST266

171

M130005

2

M130466

169

\*\*

DAS  
06  
9-89DAS  
46  
9-89

IN4007

Purchased

No

110

Each

85.0000

1 8

**\*IN4007\***

DIODE

DAS  
38  
9-89LocationLoc QtyLoc Code

FG

10

120363

5

m126849

5

ST285

75

m126551

1

m128443

74

\*\*

DAS  
06  
9-89

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DAS  
46  
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Work Order ID: 126794

\*126794\*

Parent Item: D139-799-013

\*D139-799-013\*

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

M12883/41-19

Purchased

No

110

Each

22.0000

\*M12883/41-19\*

RELAY BASE

SAC #1

EB

\*\* 3XM 13/01/14

DAS  
06  
9-89

Location

Loc Qty

Loc Code

FG

16

122097

1

125289

15

ST260

1

m128122

1

ST261

5

m130230

5

110

Each

181.0000

\*\* 4 32

DAS  
46  
9-89

M39029/92-534

Purchased

No

\*M39029/92-534\*

SOCKET CONTACT

DAS  
38  
9-89

Location

Loc Qty

Loc Code

FG

70

120363

20

125289

50

ST260

111

M130051

111

110

Each

30.0000

\*\* 1 8

DAS  
06  
9-89

DAS  
46  
9-89

M83536/9-024M

Purchased

No

\*M83536/9-024M\*

RELAY

DAS  
38  
9-89

Location

Loc Qty

Loc Code

FG

20

124916

20

ST547

10

M130258

10

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# Picklist Print

Tuesday, November 25, 2014 2:50:23 PM

Work Order ID: 126794

**\*126794\***

Parent Item: D139-799-013

**\*D139-799-013\***

Parent Item Name: Cargo Door Fwd Opening Fits LH or RH

Start Date: 11/25/2014

Required Date: 11/28/2014

Start Qty: 8.00

Required Qty: 8.00

D4761-1 Manufactured No 110 Each 17.0000

**\*D4761-1\***

Shim Block

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST126

17

119622  
124431

1  
16

AN507-1032R12 MS24693-S274 Purchased No 110 Each 136.0000

**\*AN507-1032R12\***

Screw

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST329

136

M130005

136

AN507-1032R15 Purchased No 110 Each 117.0000

**\*AN507-1032R15\***

Screw

DAS  
38  
9-89

Location

Loc Qty

Loc Code

ST329

117

M130018  
M130726

17  
100

11/28/8  
\*\*

DAS  
38  
9-89

DAS  
46  
9-89

4  
\*\*

DAS  
38  
9-89

DAS  
46  
9-89

4  
\*\*

DAS  
38  
9-89

DAS  
46  
9-89

NOV 26 2014

1  
7  
32

32  
32

17 x  
15 x

